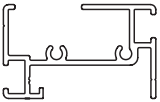


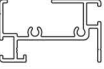







Contents of main box - basic construction components.


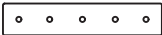














Profiles for both gables:

| Profile design | Pos. | Description | Quantity | Length [mm] |
|---|------|---|----------|-------------|
|  | 1 | Front/Back floor profiles | 2 | 4145 |
|  | 2 | Edge stay bar - curved - right side | 2 | |
| | 3 | Edge stay bar - curved - left side | 2 | |
|  | 4 | Vertical profile - middle - left - with 50° angle at top | 2 | 1929 |
| | 5 | Vertical profile - middle - right - with 50° angle at top | 2 | 1929 |
| | 6 | Vertical door profile - left - with 30° angle at top | 2 | 2641 |
| | 7 | Vertical door profile - right - with 30° angle at top | 2 | 2641 |
| | 8 | Crossbar | 10 | 952 |

Profiles for side walls:

| Profile Design | Pos. Type | Description | Quantity/Length [mm] | | | | |
|---|-----------|----------------------------------|----------------------|-----------|-----------|-----------|-----------|
| | | | XL 5 | XL 6 | XL 7 | XL 8 | XL 9 |
|  | 18 | Floor Profile - Side | 2 4909 | 2 5903 | 2 6898 | 2 7893 | 2 8888 |
|  | 19 | Curved Center Profiles | 8 | 10 | 12 | 14 | 16 |
|  | 22 | Lateral Supports (Wind Braces) | 4 4965 | 4 5960 | 4 6955 | 4 7949 | 4 8944 |
|  | 25 | Cross Bar (Under Window) | 4 952 | 4 952 | 4 952 | 4 952 | 4 952 |
|  | 28 | Roof Beam | 1 5008 | 1 6002 | 1 6996 | 1 7990 | 1 8984 |
|  | 31 | Re-Reinforcement Bar (Roof Beam) | 1 4966 | 1 5960 | 1 6951 | 1 7944 | 1 8940 |

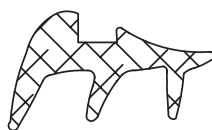
Hardware bag basic construction

| Part design | Pos. | Description | Quantity |
|---|------|--|---------------------------|
|  | 100 | Plastic corner connector | 4 |
|  | 101 | Straight connector plate for cross bars above doors | 4 |
|  | 102 | T-connector slanted for door upright and edge clamp | 4 |
|  | 103 | T-connector door profiles to cross bars | 8 |
|  | 104 | T-connector slanted vertical profile middle/cross bar/ edge clamp | 4 |
|  | 105 | Floor profile connectors inside lower corner | 4 |
|  | 107 | Hexagon head bolts M6 x 16mm + nuts M6 Bolts for assembly | 160* |
|  | 108 | Washers to be used with the lateral supports | 28 |
|  | 110 | Insulation seal 6 - 8mm thick used on the inside where polycarbonate meets floor profile | See table below. |
|  | 111 | Phillips head screws 4.2 x 13mm for cross bar/roof beam- end cap/ cover plate | 12 |
|  | 142 | Phillips head screws 4.2x50mm for cross bars in front and back walls | 4 |
|  | 113 | Phillips head screws 4.8 x 16mm for floor profile corner connectors | 16 |
|  | 114 | Roof beam - end cap/cover plate | 2 |
|  | 115 | Connector plate for cross bars under windows | 4/8/8 depends on model |
|  | 116 | Floor profile corner con- nector covers | 4 |
|  | 117 | Self drilling screws 3,5 x 13 t-connector 102 + 104 | 32 |

*plus substitute screws

Heavy insulation seal 6- 8 mm in pre cut section

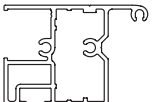
| Type \ Length | 952 mm | 571 mm |
|---------------|--------|--------|
| Riga XL 4 | 12 pc | 4 pc |
| Riga XL 5 | 14 pc | 4 pc |
| Riga XL 6 | 16 pc | 4 pc |



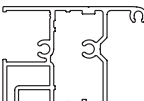

Used on the inside after greenhouse is assembled. It will insert where the polycarbonate sheets meet the floor profile.

| Type \ Length | 952 mm | 571 mm |
|---------------|--------|--------|
| Riga XL 7 | 18 pc | 4 pc |
| Riga XL 8 | 20 pc | 4 pc |
| Riga XL 9 | 22 pc | 4 pc |



Profiles for each roof window: XL 5-7 have 4 roof windows / XL 8 has 6 / XL 9 has 8

| Profile design | Pos. | Description | Quantity | Length [mm] |
|---|------|-----------------------|----------|-------------|
|  | 34 | Window profile - roof | 2 | 865 |
| | 35 | Window profile - roof | 2 | 993 |

Profiles for each divided revolving door - at the bottom - XL greenhouse have 2






| Profile design | Pos. | Description | Quantity | Length [mm] |
|---|------|---|----------|-------------|
|  | 44 | Door profile - left with borings for Sash lock | 1 | 887 |
| | 45 | Door profile - right with hinge borings | 1 | 887 |
| | 46 | Door profile - top | 1 | 864 |
| | 48 | Door profile - bottom | 1 | 864 |
|  | 47 | Rectangular tube with cross holes | 1 | 933 |

Profiles for each divided revolving door - top - XL greenhouse have 2

| Profile design | Pos. | Description | Quantity | Length [mm] |
|---|------|--|----------|-------------|
|  | 41 | Door profile - left | 1 | 949 |
| | 42 | Door profile - right with hinge borings | 1 | 949 |
| | 48 | Door profile - top | 1 | 864 |
|  | 43 | Door profile - bottom with large hole for door handle | 1 | 864 |




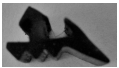
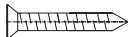

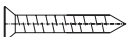




Accessories and hardware for each roof window

XL5 and XL6 have 4 roof windows; XL7 and XL8 have 6 roof windows; XL 9 has 8 roof windows



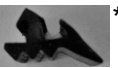








| Part design | Pos. | Description | Quantity | Length [mm] |
|---|------|---|---------------------|-------------|
|  * | 126 | T-seal Note: The rubber seal is in one bundle for all doors and windows. Cut accordingly please. | 1 2 | 974 1027 |
|  | 127 | Plastic corner connector | 2x left 2x right | |
|  | 112 | Phillips head screws 4,2 x 60 | 8 | |
|  | 107 | Hexagon head screws M6 x 16 + nut M6 | 3 | |
|  | 143 | Glazing block 30 x 16 x 4 | 2 | |

* **Note:** The rubber seal is in one bundle for all doors and windows. Cut accordingly please.

Accessories bag for divided revolving door - at the bottom - (2 bags)

| Part Design | Pos. | Description | Quantity | Length [mm] |
|---|------|---|---------------------|-------------|
|  | 135 | Hinge | 2 | |
|  | 136 | Sash lock | 1 | |
|  | 137 | End cap for rectangular tube | 2 | |
|  * | 138 | T-seal Note: The rubber seal is in one bundle for all doors and windows. Cut accordingly please. | 2 2 | 936 973 |
|  | 139 | Phillips head screw 4,8 x 25 (for hinges) | 4 | |
|  | 140 | Phillips head screw 4,8 x 16 (for hinges) | 4 | |
|  | 112 | Phillips head screw 4,2 x 60 (for doors) | 8 | |
|  | 141 | Phillips head screw 3,5 x 22 (sash lock) | 2 | |
|  | 142 | Phillips head screw 4,2 x 50 (to attach square tube) | 2 | |
|  | 143 | Glazing block 30 x 16 x 4 | 2 | |
|  | 127 | Plastic corner connector | 2x left 2x right | |

Accessories bag for divided revolving door - top - (2 bags)

| Part design | Pos. | Description | Quantity | Length inches |
|---|------|---|---------------------|---------------|
| see page 19/20 | 150 | Door sets, 8-piece (Assembly see page 18.) | 1 | |
|  | 112 | Phillips head screws 4.2 x 60mm (door) | 8 | |
|  | 143 | Glazing block 30 x 16 x 4 | 2 | |
|  * | 153 | T-seal Note: The rubber seal is in one bundle for all doors and windows. Cut accordingly please. | 2 2 | 966 973 |
|  | 135 | Hinge | 2 | |
|  | 139 | Phillips head screws 4.8 x 25mm (hinges) | 4 | |
|  | 140 | Phillips head screws 4.8 x 16mm (hinges) | 4 | |
|  | 136 | Sash Lock | 1 | |
|  | 141 | Phillips head screws 3.5 x 22mm (Sash Lock) | 2 | |
|  | 158 | Door holder - metal - 2 parts | 1 | |
|  | 159 | Phillips head screws 3.5 x 16mm (door holder) | 4 | |
|  | 127 | Plastic corner connectors | 1x left 1x right | |

Note: The rubber seal is bundled in one bundle for all doors and windows. Cut accordingly please.